



TECHNICAL DATA SHEET

2400 Boston Street | Suite 200 | Baltimore, MD | 21224

DAP® TankBond® Threadlocker

PRODUCT DESCRIPTION

DAP® Tank Bond™ Permanent Gel Threadlocker creates a strong permanent bond. Our no drip gel formula allows users to place the thread lockers where they need to with more precision and with less mess.



PACKAGING	COLOR	UPC
.2 fl oz (6mL) tube	Red	7079800166

KEY FEATURES & BENEFITS

- No Drip
- No Run
- Ideal for Vertical solutions
- Thread Locking

PERFORMANCE CHARACTERISTICS

- Absorbs Shock and Vibrations
- High Strength
- Permanent Bond



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SUGGESTED USES

Can be used to tightly secure fasteners in place.

Ideal for Bonding:

- All types of Metal
 - Not recommended for use in pure oxygen, or oxygen rich environments., Not recommended for use with plastics, especially thermoplastics.

APPLICATION

Preparation:

1. Wear gloves to avoid skin contact.
2. Ensure parts are clean, dry and free from oil, grease, and foreign materials.
3. Remove cap and then cut tip as desired.

Application:

1. Apply gel to surface in threads filling threads entirely. Temperature must be between 40°F to 180°F to apply gel.
2. Install coated fastener tightly in place. Product will fix rapidly in 10 min.
3. Allow 24 hours to cure.

TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Adhesive Base:	Modified Acrylate
Consistency	Gel
Color	Red
Non-Volatiles:	68%
Flash Point:	203°F
Weight/Gal	9.18 lbs/gallon
Application Temperature Range	40°F to 180°F
Service Temperature Range	-65°F to 300°F
Full Cure	24 hours
Shelf Life:	24 Months @ 72°F



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CLEAN UP & STORAGE

Store product in a cool, dry place. Clean excess adhesive with tissue paper.

SAFETY

See product label or Safety Data Sheet (SDS) for health and safety information. You can request an SDS by visiting our website at dap.com or calling 888-DAP-TIPS

WARRANTY

LIMITED WARRANTY: If product fails when used as directed, within one year of purchase, DAP will provide replacement product or refund sales price: call (888) DAP TIPS with your sales receipt and product container available, to arrange for warranty fulfillment. DAP is not liable for incidental or consequential damages.

COMPANY IDENTIFICATION

Manufacturer: DAP Products Inc., 2400 Boston Street, Baltimore, Maryland 21224

Usage Information: Call **888-DAP-TIPS** or visit dap.com & click on "Ask the Expert"

Order Information: 800-327-3339 or orders@dap.com

Fax Number: 410-558-1068

Also, visit the DAP website at dap.com